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(12) Patent:

(11) CA 919691

(54) PROCESS FOR PREPARING SUBSTITUTED PHENYLALKANOIC ACIDS
AND INTERMEDIATES

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ABSTRACT:

CLAIMS: [Show all claims](#)

*** Note: Data on abstracts and claims is shown in the official language in which it was submitted.

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(45) Issued: Jan. 23, 1973

(22) Filed:

(41) Open to Public Inspection:

(52) Canadian Class (CPC): 260/514 260/549.1 260/552.4 260/559.4
260/472.45 260/477.5 260/552.5

(51) International Class (IPC): N/A

Patent Cooperation Treaty (PCT): No

(30) Application priority data: **None**

Availability of licence: **N/A**

Language of filing: **Unknown**

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Last Modified: 2002-12-31



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PROCESS FOR PREPARING SUBSTITUTED PHENYLALKANOIC ACIDS AND INTERMEDIATES**Patent number:** CA919691**Publication date:** 1973-01-23**Inventor:** PINES SEEMON H [US]; KARADY S [US]; LY M G [US];
SLETZINGER MEYER [US]**Applicant:** MERCK & CO INC**Classification:****- International:****- european:** C07C59/56; C07C59/64; C07C109/02; C07C109/06**Application number:** CA19700078424 19700325**Priority number(s):** CA19700078424 19700325**Also published as:**

US3734937 (A1)

ES413742 (A)

Abstract not available for CA919691

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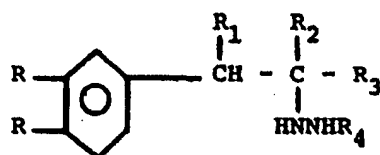
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1 This invention describes a new method of preparing
 2 certain α -hydrazino- β -phenylalkanoic acids and their deri-
 3 vatives. More particularly, it describes a method of pre-
 4 paring L- α -hydrazino- β -hydroxyphenyl alkanoic acid and their
 5 derivatives. It further describes a method of preparing cer-
 6 tain chemical compounds which are new and useful intermed-
 7 iates in the synthesis of the above compounds.

8 It is known in the art that various α -hydrazino-
 9 β -phenylalkanoic acids are useful as decarboxylase inhibi-
 10 tors. It is further known that the D-isomer of these acids
 11 is generally inactive and may even be antagonistic to the
 12 action of the L-form, thereby reducing its potency.

13 This invention describes novel and useful chemical
 14 compounds and to the process for their preparation. More
 15 particularly, this invention describes novel compounds which
 16 are intermediates in the preparation of L- α -hydrazino- β -
 17 phenylalkanoic acids and their derivatives.

18 The present invention provides a new method of
 19 preparing the L-stereoisomeric compounds of Formula I



I

20 where

- 21 R is hydrogen or hydroxy;
 22 R₁ is hydrogen or lower alkyl;
 23 R₂ is hydrogen or lower alkyl;
 24 R₃ is carboxy,
 loweralkoxycarbonyl,



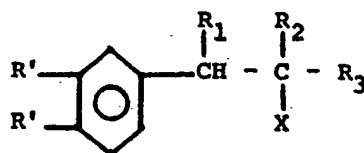
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1 metaloxycarbonyl,
 2 organocatoxycarbonyl,
 3 amido or
 4 cyano; and

5 R_4 is hydrogen or acyl.

6 It is to be understood that the L-configuration
 7 is in reference to the absolute configuration on the α -car-
 8 bon in relation to the hydrazine.

9 This invention further provides new methods of
 10 preparing valuable intermediate compounds which are useful
 11 in the preparation of the compounds of Formula I. These
 12 intermediate compounds are described by Formula II.



II

13 where

14 X is chloro,

15 bromo,

16 iodo,

17 arylsulfonyl

18 (such as phenylsulfonyl,

19 o-, m- and p-tolylsulfonyl,

20 acenaphtene-5-sulfonyl,

21 5-indanesulfonyl, etc.)

22 loweralkylsulfonyl

23 (such as methylsulfonyl, etc.);

24 R' is hydrogen,

25 hydroxy,

26 lower alkoxy,

27 aralkoxy; and

28 R_1 , R_2 and R_3 are as previously described.

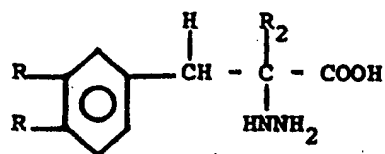
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1 We have found that the compounds of Formula I can
 2 be conveniently prepared by reacting the compounds of Formula
 3 II with hydrazine, an acyl hydrazine or the alkali-metal
 4 salt of a hydrazine.

5 We have also found that the intermediate compounds
 6 of Formula II can be conveniently prepared.

7 We have found that this hydrazino displacement
 8 reaction can be used in preparing the compounds in their
 9 desired L-stereoisomeric form and thereby eliminate costly
 10 and complicated separation procedures.

11 A more preferred embodiment of this invention
 12 described the preparation of the L-stereoisomeric compound
 13 of Formula III:



III

14 where R and R₂ are as described above.

15 A most preferred embodiment of this invention
 16 describes the preparation of L-α-(3,4-dihydroxybenzyl)-α-
 17 hydrazinopropionic acid and L-β-(3,4-dihydroxyphenyl)-α-
 18 hydrazinopropionic acid.

19 In the above descriptive portions of Formulae I-
 20 III, the following definitions apply:

21 The "lower alkyl" radical signifies an alkyl group
 22 containing from 1 to about 6 carbon atoms which can be
 23 straight chained or branched.

24 The term "metal" refers to an alkali or alkaline
 25 earth metal.

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1 The term "organocatoxy" refers to any organic
2 cation formed from a positively charged atom or radical
3 such as cyclohexylamine, triethylamine, phenethylamine and
4 the like. It is formed when these bases react with the
5 carboxy group to form salts of the structure given in the
6 formula.

7 The "lower alkoxy" radical signifies an alkoxy
8 group containing from 1 to about 6 carbon atoms which can
9 be straight chained or branched.

10 "Aralkoxy" refers to an arylalkoxy group, the
11 aryl portion of which may be one or more phenyl or naphthyl
12 radicals attached to an α -alkoxy radical which contains
13 from 1 to about 4 carbon atoms. The preferable aralkoxy
14 groups are benzyl, diphenylmethyl, trityl, naphthylmethyl
15 and substituted benzyl and the like groups. Such substi-
16 tuents may include lower alkyl such as o-methylbenzyl, lower
17 alkoxy such as 3,4-veratryl and 4,4',4"-trimethoxytrityl and
18 the like.

19 The "acyl" radical may be any organic radical
20 derived from an organic acid by the removal of the hydroxyl
21 group. It includes such radicals derived from carboxylic
22 acids, sulfonic acids and the like.

23 "Aryl" refers to phenyl, naphthyl and substituted
24 phenyl which may be lower alkyl or lower alkoxy substituents.

25 The present invention may be practiced by con-
26 densing a hydrazine, an acyl hydrazine or an alkali-metal
27 salt of a hydrazine with an α -substituted-alkanoic acid or
28 derivative of Formula II. The starting material should be
29 one in which the α -position contains a bromo, iodo, chloro
30 or other good leaving group such as any acylsulfonyl or

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1 alkylsulfonyl group. Such leaving groups may be phenyl-
2 sulfonyl, o-, m- and p-tolylsulfonyl, acenaphthene-5-sul-
3 fonyl, 5-indanesulfonyl, methylsulfonyl, etc.

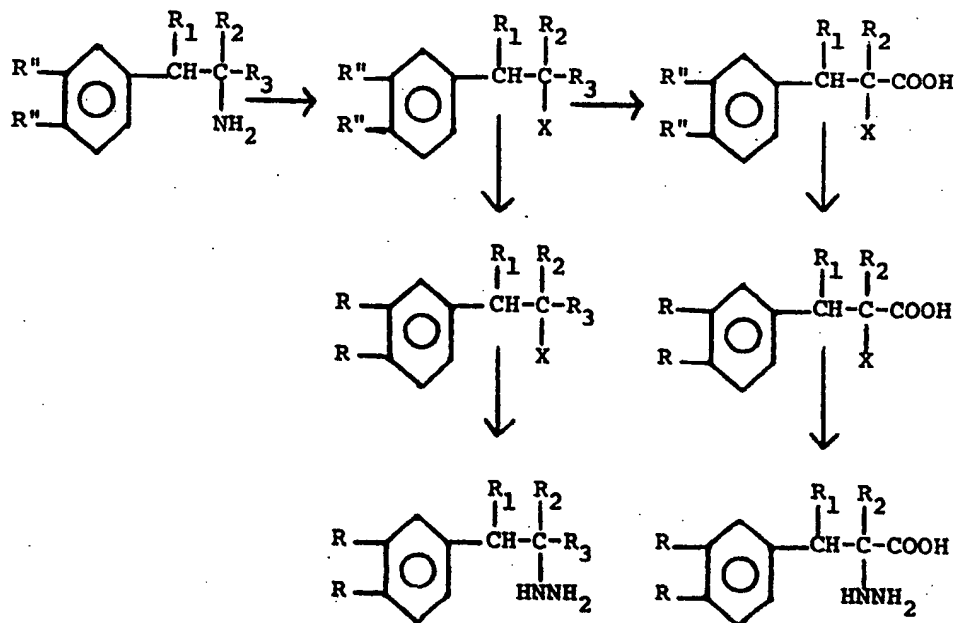
4 When the protected D-amino compound is diazotized
5 it may be converted to the D-bromo compound of Formula II.
6 This may then be hydrolyzed or reduced to remove any pro-
7 tecting groups on the 3,4-hydroxy positions. Displacement
8 with hydrazine, an acylhydrazine or an alkali-metal salt
9 of hydrazine may then proceed with inversion to yield L-
10 hydrazino product.

11 The protected L-amino compound may be used also
12 by carrying out the displacement with retention or with two
13 inversions. The protected L-bromo compound is treated with
14 potassium iodide in alcohol to yield protected D-iodo com-
15 pound which reacts with hydrazine or alkali-metal salt.

16 The above displacement reaction may be carried
17 out on the acid, acid salt, nitrile, amide or ester starting
18 material and result in the hydrazino-acid, hydrazino-nitrile,
19 hydrazino-amide or hydrazino-ester product. If desired,
20 after the intermediate is prepared which has the proper α -
21 leaving group, the acid salt, nitrile, amide or ester may
22 then be hydrolyzed to the acid in the conventional manner
23 before the leaving group is acted upon by hydrazine. The
24 ester group present may be any ester which will hydrolyze
25 in the conventional manner but preferably is the lower alkyl
26 ester.

27 The following reaction sequence describes the
28 method of this invention:

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1 where R'' is hydrogen,

2 loweralkoxy, or

3 aralkoxy; and

4 R , R_1 , R_2 , R_3 and X are as described above.

5 The following examples are given to illustrate the
6 invention and are not intended to limit it in any manner.

7 **EXAMPLE 1**

8 To a mixture of 23.9 g. (0.1 mole) of L- α -amino- α -
9 (3,4-dimethoxybenzyl)propionic acid [J. Org. Chem. 29, 1424
10 (1964)] in 200 ml. of acetic acid containing 10% by weight
11 of hydrogen bromide is added 10.35 g. (0.15 mole) of sodium
12 nitrite in 20 ml. of water 5 - 10°C. The mixture is stirred
13 for two hours at 5 - 15°C. then cautiously with stirring
14 warmed to 50°C. The mixture is filtered through sintered
15 glass, the filtrate concentrated in vacuo. The residue is

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1 taken up in chloroform, washed with water, dried over mag-
2 nesium sulfate and concentrated. The residue is crystallized
3 from methanol-water to obtain L- α -bromo- α -(3,4-dimethoxy-
4 benzyl)propionic acid.

5 A mixture of L- α -bromo- α -(3,4-dimethoxybenzyl)pro-
6 pionic acid (38.8 g., 0.13 mole) and 600 ml. of concentrated
7 hydrochloric acid are heated in a sealed tube at 120°C. for
8 2 hours. The resulting mixture is evaporated to dryness
9 in vacuo and the product extracted out with ethanol and
10 evaporated to dryness to obtain L- α -bromo- α -(3,4-dihydroxy-
11 benzyl)propionic acid.

12 To a solution of 27.5 g. (0.1 mole) of L- α -bromo-
13 α -(3,4-dihydroxybenzyl)propionic acid in 200 ml. of methanol
14 is added 20 g. of potassium iodide and the mixture is refluxed
15 for 2 hours. The mixture is cooled, 5.0 g. of 96% hydrazine
16 added and the mixture again refluxed for 2 hours. On cool-
17 ing, the mixture is concentrated to dryness in vacuo, the
18 residue taken up in chloroform-water, the chloroform solution
19 washed with water and saturated salt solution and the chloro-
20 form extract dried over magnesium sulfate. The mixture is
21 concentrated to dryness and the residue crystallized from
22 methanol-water to obtain L- α -(3,4-dihydroxybenzyl)- α -hydra-
23 zinopropionic acid (m.p. 208° dec.).

24 When L- α -amino- α -(3,4-dimethoxybenzyl)propionic
25 acid is replaced in the above procedure by L- α -amino- α -(3-
26 methoxybenzyl)propionic acid, L- β -(3,4-dimethoxyphenyl)- α -
27 aminobutanoic acid or L- α -amino- β -(3,4-dimethoxyphenyl)pro-
28 pionic acid, the product obtained is L- α -(3-hydroxybenzyl)- α -
29 hydrazinopropionic acid, L- β -(3,4-dihydroxyphenyl)- α -hydra-
30 zinobutanoic acid or L- β -(3,4-dihydroxyphenyl)- α -hydrazino-
31 propionic acid.

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1 When L- α -amino- α -(3,4-dimethoxybenzyl)propionic
2 acid is replaced in the above procedure by L- α -amino- α -(3,4-
3 dimethoxybenzyl)propionitrile or L- α -amino- α -(3,4-dimethoxy-
4 benzyl)propionitrile or L- α -amino- α -(3,4-dimethoxybenzyl)-
5 propionamide, the product obtained is L- α -(3,4-dihydroxy-
6 benzyl)- α -hydrazinopropionitrile or L- α -(3,4-dihydroxybenzyl)-
7 α -hydrazinopropionamide.

8 EXAMPLE 2

9 To a mixture of 39.1 g. (0.1 mole) of D- α -amino-
10 α -(3,4-dibenzyloxybenzyl)propionic acid in 200 ml. of acetic
11 acid containing 10% by weight of hydrogen bromide is added
12 10.35 g. (0.15 mole) of sodium nitrite in 20 ml. of water
13 5-10°C. The mixture is stirred for two hours at 5-15°C.,
14 then cautiously with stirring warmed to 50°C. The mixture
15 is filtered through sintered glass, the filtrate concentrated
16 in vacuo. The residue is taken up in chloroform, washed with
17 water, dried over magnesium sulfate and concentrated to dry-
18 ness in vacuo to obtain D- α -bromo- α -(3,4-dibenzyloxybenzyl)-
19 propionic acid.

20 A mixture of D- α -bromo- α -(3,4-dibenzyloxybenzyl)-
21 propionic acid (45.5 g., 0.1 mole) in diglyme (300 ml.) is
22 hydrogenated at 1 atm. of hydrogen and room temperature over
23 1.5 g. of platinum oxide until the uptake is 2 moles of
24 hydrogen. The mixture is concentrated to dryness in vacuo
25 and the residue extracted with methanol and filtered. The
26 methanolic filtrate is concentrated to dryness in vacuo and
27 the residue is D- α -bromo- α -(3,4-dihydroxybenzyl)propionic
28 acid.

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1 To a solution of 27.5 g. (0.1 mole) of D- α -bromo-
2 α -(3,4-dihydroxybenzyl)propionic acid in 200 ml. of methanol
3 is added 5.0 g. of 96% hydrazine. The mixture is refluxed
4 for 2 hours. On cooling, the mixture is concentrated to
5 dryness in vacuo, the residue taken up in chloroform-water,
6 the chloroform solution washed with water and saturated salt
7 solution and the chloroform extract dried over magnesium
8 sulfate. The mixture is concentrated to dryness to obtain
9 L- α -(3,4-dihydroxybenzyl)- α -hydrazinopropionic acid (m.p.
10 208° dec.).

11 The starting material for this synthesis is
12 obtained as follows: D- α -acetylamino- α -(3,4-dibenzyloxy-
13 benzyl)propionitrile (41.6 g., 0.1 mole) is added at -10°C.
14 to a saturated solution of hydrogen chloride in water. After
15 the mixture is allowed to stand overnight at 0°C. it is con-
16 centrated to an oil in vacuo. Under nitrogen the amide
17 (residue) is refluxed with 500 ml. of 2 N hydro^cchloric acid
18 for 5 hours.

19 The mixture is concentrated to dryness in vacuo at
20 50°C. taken up in 200 ml. of absolute ethanol, filtered and
21 the filtrate adjusted to pH 6.4 with diethylamine. The crude
22 product is recrystallized from methanol-water to yield D- α -
23 amino- α -(3,4-dibenzyloxybenzyl)propionic acid.

24 EXAMPLE 3

25 When hydrazine is replaced in the above examples
26 by N-sodiohydrazine, the corresponding product is obtained.

27
28 When hydrazine is replaced in the above examples
29 by N-acetylhydrazine, the product obtained is the N-acetyl
30 derivative which may be hydrolyzed with acid as above to
31 obtain the corresponding product.

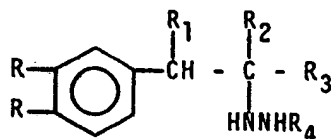
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1 When potassium iodide in the above example is
2 replaced with the silver salt of benzenesulfonic acid,
3 methanesulfonic acid or o-, m- or p-toluenesulfonic acid,
4 the corresponding α -benzenesulfonyl, α -methylsulfonyl, or
5 α -(o-, m- or p-tolylsulfonyl) compound is prepared. These
6 α -substituted compounds may then be reacted with the hydra-
7 zine as above to obtain the corresponding product.

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The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A process for the preparation of the L-stereoisomeric compound of the formula:



where

R is hydroxy;

R₁ is hydrogen or lower alkyl;

R₂ is hydrogen or lower alkyl;

R₃ is carboxy,

loweralkoxycarbonyl,

metaloxy carbonyl,

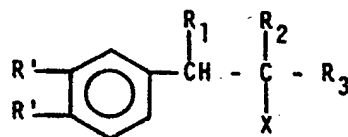
organocatoxycarbonyl,

amido or

cyano; and

R₄ is hydrogen or acyl

which comprises displacing the D-stereoisomer of a compound of the formula:



where

X is chloro,

bromo,

iodo,

arylsulfonyl,

lower alkylsulfonyl;

R' is hydrogen,

hydroxy,

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lower alkoxy,

aralkoxy; and

R_1 , R_2 and R_3 are as previously described with hydrazine or an alkali-metal salt of hydrazine.

2. A process for the preparation of a compound according to Claim 1 where

R is hydroxy,

R_1 is hydrogen,

R_2 is hydrogen or lower alkyl,

R_3 is carboxy and

R_4 is hydrogen.

3. A process according to Claim 1 where

R is hydroxy,

R_1 is hydrogen,

R_2 is hydrogen,

R_3 is carboxy,

R_4 is hydrogen

thus forming \underline{L} - α -(3,4-dihydroxybenzyl)- α -hydrazino propionic acid.

4. A process according to Claim 1 where

R is hydroxy,

R_1 is hydrogen,

R_2 is hydrogen,

R_3 is carboxy,

R_4 is hydrogen

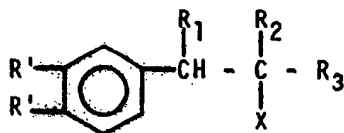
thus forming \underline{L} - β -(3,4-dihydroxyphenyl)- α -hydrazino propionic acid.

5. A process for the preparation of a compound according to Claim 1 where X is bromo.

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6. A process for the preparation of a compound according to Claim 1 where X is iodo.

7. The D-stereoisomer of a compound of the formula:



where

X is chloro,

bromo,

iodo,

arylsulfonyl,

loweralkylsulfonyl;

R' is hydroxy,

lower alkoxy,

aralkoxy;

R₁ is hydrogen or lower alkyl;

R₂ is hydrogen or lower alkyl; and

R₃ is carboxy when R₂ is hydrogen,

loweralkoxycarbonyl,

metaloxy carbonyl,

organocatoxycarbonyl,

amido or

cyano.

